

continuous basis. These workshops are located in Jeddah and Riyadh and consists of over 900,000 sq. meter of fabrication floor space with resources, equipment and over 2,600 highly qualified technicians, engineers and management personnel. These facilities have basic and detailed engineering capabilities and are ASME certified for pressure vessels and spool fabrication.

START-UP, TESTING & COMMISSIONING

Over the last 40 years, Arabian Bemco established its own Start-up & Commissioning, Operation & Maintenance service group (Bemco Services Co.) to support its main EPC business. This Group is a formidable team of professional engineers and technicians specialized in Maintaining, Operating, Testing and Commissioning of Electrical and Mechanical systems for Industrial, Power and Commercial Projects. To complement this well trained team,

Arabian Bemco has assembled a large inventory of precision instruments and tools for the testing, commissioning and start-up of the projects.

QUALITY AND SAFETY CONTROL

Arabian Bemco's Quality & Safety Control procedures are designed to ensure that all quality and safety requirements are implemented throughout all stages of the project. Latest ISO:9001 quality system implementation standards with integrated training program.

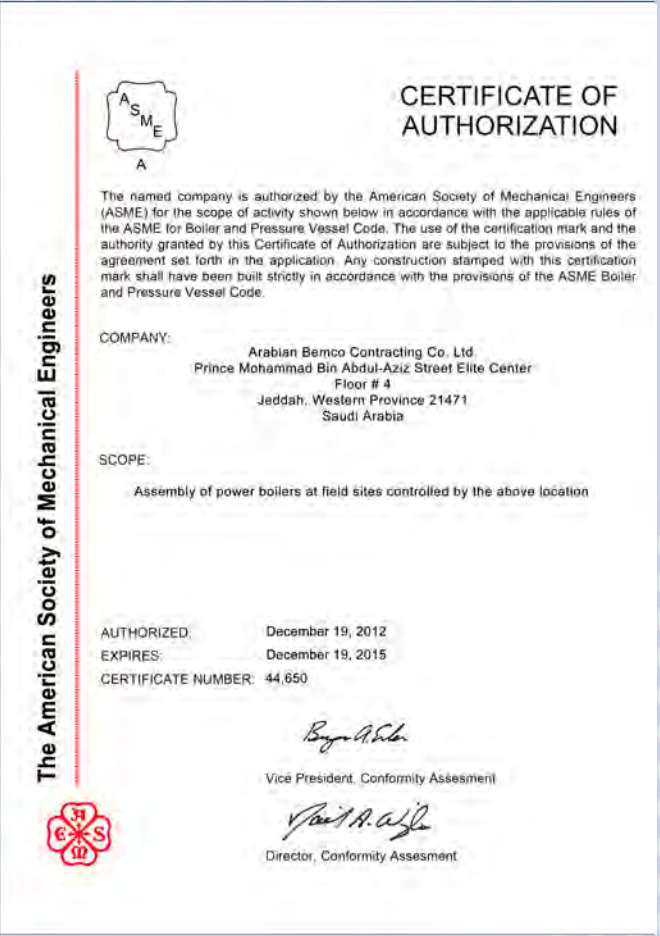
On December 2012 Arabian BEMCO was awarded the A and U ASME Stamps for assembly and manufacturing of pressure parts. In November 2012, Arabian Bemco has successfully achieved International Standard ISO:14001:2004. Highest safety operational record and fully qualified and trained personnel with international experience.

OIL & GAS EXPERIENCE

Project Name	Project Description	Location	Client
Medina Bulk Plant	LSTK engineering, design, procurement, fabrication, commissioning and performance testing assistance of the facilities in the Medina Bulk Plant.	Medina, Saudi Arabia	Aramco
Wastewater & Spent Caustic Systems Upgrade Juaymah Gas Plant	LSTK contract includes design, engineering, procurement, testing, pre-commissioning and performance testing.	Juaymah, Saudi Arabia (Eastern Province)	Aramco
Utility Upgrade at Juaymah Gas Plant	Engineering, procurement, testing, pre-commissioning, commissioning and performance testing assistance of the upgrade utility as LSTK (Lump Sum Turn Key) Saudi Aramco Contract.	Juaymah, Saudi Arabia (Eastern Province)	Aramco
Plant Construction Works at Western Region - North West Bulk Plants	Two grades of gasoline & additional capacity requirements North West Bulk Plants in Duba, Tabuk, Al-Jouf, and Turaif	4 Sites Duba/Tabuk / Al-Jouf / Turaif, Saudi Arabia	Aramco
Fuel Oil Pipeline and Metering Station, Riyadh	Engineering, Design & Procurement of 18" dia 17 kms. Long C.S. Fuel Oil pipe line to supply 200,000 BPD, 850 psi crude oil from Aramco East West corridor together with the associated communication and control systems, pumping station, Royalty Metering.	Riyadh, Saudi Arabia	SEC-COA
Plant Construction Works at Western Region - Two Grades of Gasoline.	Procurement, fabrication, storage and handling, construction, including all construction materials, pumps & MV equipment, buildings, roads & civil works. Aramco supplied equipment are TMS, loading modules, pumps & MV equipment.	3 Sites Abha/Jizan / Najran, Saudi Arabia	Aramco



ISO CERTIFICATION



ASME CERTIFICATION

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Most Competitive
Best Performing
and Highest Quality Company



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Arabian Bemco is a leading Industrial, Oil & Gas and Power EPC/LSTK Turnkey Contractor in the Middle East established in 1964. This Company began as an Electro-Mechanical Contractor and now a regional specialized EPC powerhouse undertaking billion of dollars worth projects on extremely rush basis to meet the needs of its clients. Through its experience, Arabian Bemco has developed a strong knowhow and specialized expertise in;

- Engineering
- Procurement
- Construction & Project Management
- Fabrication
- Startup, Testing & Commissioning
- Operations & Maintenance

With a proven Track Record, completed Mega Projects in Power, Oil & Gas, Petrochemical, Water and Infrastructure Projects. Arabian Bemco's entrepreneurial leadership has restructured the company in specialized Business Units and

centralized Project Management, enabling enhanced communication, efficient management and flexibility to expand regionally and globally by focusing on client satisfaction, quality and timely completion of projects.

Alongside the growth and experience, Arabian Bemco has built a strong team of professionals and resources;

- Currently Arabian Bemco directly employs over 18,000 individuals.
- Owns an extensive fleet of construction equipment to support its projects.
- Arabian Bemco has invested heavily to develop specialized fabrication and manufacturing facilities that provides specific products to its customers.
- 900,000 sq. meter industrial city which will include manufacturing facilities for steel fabrication with 40,000 ton per year production capacity.
- Pipe spooling and pipe fabrication producing

800,000 diainch each year.

- Steam Boilers pressure parts and related components fabrication facilities.
- 20 complimentary affiliated companies. These affiliates research, develop, engineer and manufacture advanced products to complement the EPC knowhow of Arabian Bemco and provide a complete solution to its customers that meets their schedule, cost and quality.

Over the last 40 years, Arabian Bemco established a strong presence in the region and developed close partnership with its customers. Today, Arabian Bemco is expanding its prestigious customer database with the growth of its operations in the Middle East region, CIS countries and the African continent.

Bemco Oil & Gas Division has a successful track record of completing different Oil & Gas Projects in Kingdom of Saudi Arabia which includes;

- Experience in the design, procurement and

construction of complex fuel system for crude oil, distillate and natural gas.

- Design, procurement and construction of Tank Farms for fuel storage, fuel unloading, transfer and forwarding.
- Experience in the design of metering stations, fuel heating and fuel treatment plants.
- Project experience in gas heating, flaring, compressor stations, ESD stations, metering and pressure reducing stations.

ENGINEERING

Quality and Value Engineering in EPC Industrial and Oil & Gas projects are the essence of success. Arabian Bemco's Professional group of engineers, designers and draftsmen provide;

- A complete design from the conceptual designs at the proposal stage of a project.
- Detailed construction and as-built drawings at the construction stage.
- The group utilizes computer aided design (CAD) systems for all its two and three

dimensional designs.

- State of the art engineering softwares for piping, electrical and structural designs and calculations.
- The Group is supported by its offices in Lebanon, Egypt, India and USA design and procurement houses with Head Office in Jeddah, branches in Riyadh and Al-Khobar.

PROCUREMENT

Procurement for all projects is carried out in compliance with strict company policies and ISO certified procedures. To achieve a successful procurement performance, Bemco utilizes;

- J.D. Edwards and ERP systems, to map and maintain a record of all procurement data at all stages of the Business Process yielding detailed reports on each phase.
- Latest procurement and data management software systems.

CONSTRUCTION & PROJECT MANAGEMENT

Arabian Bemco's main primary focus is always on

quality, schedule and cost. The following functions are monitored during project execution:

- Execution strategy
- Specific contract requirements
- Work break down
- Resources
- Construction requirements
- Inspection and test requirements
- Tooling and equipment supplies

Highest Quality in Erection & Construction constitutes an essential part of a successful turnkey project. Arabian Bemco's competences are demonstrated by the successful completion of Major Industrial, Oil & Gas, Electromechanical & Power Projects.

FABRICATION

Arabian Bemco owns several large, modern and automated fabrication workshops to deliver and erect high quality products on an expedited and

"Most Competitive, Best Performing and Highest Quality Company"

